

# WHO WE ARE

**Cytovance® Biologics** is a leading contract development and manufacturing provider of both mammalian and microbial service offerings to the biopharmaceutical industry from Clinical to Commercial success.

Since our inception 15 years ago in Oklahoma City, Cytovance® Biologics has successfully manufactured a wide array of biological products for our customers in the U.S., European, and Asian markets. We have a compelling track record in molecules developed demonstrated by our global customer base and our impressive number of clinical trials that we support.



# OUR COMMITMENT

Each customers' project is customized to match the required scope and clinical phase. We have a commitment to a modern, phase appropriate lifecycle management approach. We further our commitment to workforce development with industry leading training programs. Lastly, we are committed to innovation and continuous improvement in all that we do. Cytovance® has industry and academic collaborations in order to further enhance our capabilities



# SERVICES

**R&D Services** include cell line development using Freedom® CHO-S® (Life Technologies) & Horizon<sup>™</sup> CHO-GS®-/-microbial strain development using GeneGPS<sup>™</sup> Codon Optimization Technology (DNA2.0) and Cytovance® Biologics' Keystone<sup>™</sup> Expression System, research cell bank production, process development, process optimization using statistical Design-of-Experiments (DoE), technology transfer, scaled-down model development, process characterization using a QbD framework and with our newest pDNA services.

**Analytical Development** ensures a seamless transition into Quality Control for in-process and release testing. Core competencies include method development, method transfer, method optimization, method qualification, preformulation development, and product characterization. For early phase customer needs Cytovance offers Manufacturability Assessments for antibodies, other mammalian expressed proteins and Expression Feasibility Studies for microbial expressed proteins.

**CGMP Process Development and Manufacturing** is a core competence for mammalian and microbial products from the clinic to commercialization. Our manufacturing success rate exceeds 95%

**Program Management** is our highly efficient, centralized, and responsive team that coordinates all critical chemistry, manufacturing and controls (CMC) activities for each client program around raw materials management, QC testing, ICH stability studies, and regulatory support.

**Quality** is the bedrock our business is built upon. Our regulatory compliance group strives to be among the best in the industry. All of our client's products are manufactured to the highest standards.

**People are what make us successful.** We employ the best and brightest and commit to their success.





### **Product Types**

Monoclonal Antibodies, Recombinant Proteins, Enzymes, Transgenics, Fragment Antibodies, Fusion Proteins, Scaffold Molecules, Vaccines, and PEGylated Proteins

#### **Expression Systems**

Keystone<sup>™</sup> Expression System (microbial) Freedom<sup>®</sup> CHO-S<sup>®</sup> (mammalian) Horizon<sup>™</sup> CHO-GS<sup>®</sup>-/- (mammalian)

**Cell Line Development** Transfection, Clone Screening, & Selection

Microbial Strain Selection Bacterial and Yeast Cell Lines Strain Screening & Selection

#### **Upstream Process Development**

Media Screening and Optimization Batch/Fed Batch Development Platform Processes Available

#### **Downstream Process Development**

Harvest/Clarification Resin Screening and Selection Development of Orthogonal Processes Viral Clearance Development of Refold for Inclusion Bodies Development and Scale-Up of Pegylation Technologies

pDNA & Viral Vectors R&D Grade Critical Reagent Grade CGMP Grade CGMP Cell Banking Microbial & Mammalian

CGMP Manufacturing – Clinical and Commercial

## **Mammalian Production**

500L Mammalian Bioreactor Suite 250L, 1000L, & 2000L SUBs

### Flex CGMP Suites

#### **Microbial Production**

10L Microbial Fermentation Suite 200L Microbial Fermentation Suite 1000L Microbial Fermentation Suite 30L & 300L SUFs 2 x 5000L Protein Refolding

# **Process Characterization Studies**

Process Characterization Master Plan Risk Assessment Scaled-down Model Development & Qualification Design-of-Experiments (DoE)

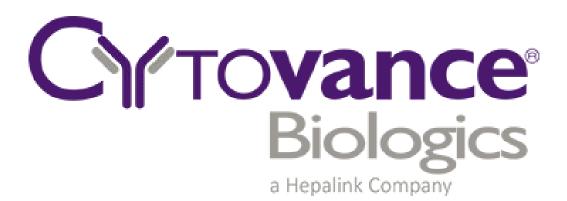
### **Process Validation Studies**

Validation Master Plan Process Validation Batches Resin Reuse Studies

## Value Added Services

ICH Stability Studies Regulatory CMC Support Project Management





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