

# CAPABILITIES OVERVIEW

## WHO WE ARE

**Cytovance® Biologics** is a leading contract development and manufacturing provider of both mammalian and microbial service offerings to the biopharmaceutical industry from Clinical to Commercial success.

Since our inception 15 years ago in Oklahoma City, Cytovance® Biologics has successfully manufactured a wide array of biological products for our customers in the U.S., European, and Asian markets. We have a compelling track record in molecules developed demonstrated by our global customer base and our impressive number of clinical trials that we support.



## OUR COMMITMENT

Each customers' project is customized to match the required scope and clinical phase. We have a commitment to a modern, phase appropriate lifecycle management approach. We further our commitment to workforce development with industry leading training programs. Lastly, we are committed to innovation and continuous improvement in all that we do. Cytovance® has industry and academic collaborations in order to further enhance our capabilities



# SERVICES

**R&D Services** include cell line development using Freedom® CHO-S® (Life Technologies) & Horizon™ CHO-GS®/-/-microbial strain development using GeneGPS™ Codon Optimization Technology (DNA2.0) and Cytovance® Biologics' Keystone™ Expression System, research cell bank production, process development, process optimization using statistical Design-of-Experiments (DoE), technology transfer, scaled-down model development, process characterization using a QbD framework and with our newest pDNA services.

**Analytical Development** ensures a seamless transition into Quality Control for in-process and release testing. Core competencies include method development, method transfer, method optimization, method qualification, preformulation development, and product characterization. For early phase customer needs Cytovance offers Manufacturability Assessments for antibodies, other mammalian expressed proteins and Expression Feasibility Studies for microbial expressed proteins.

**CGMP Process Development and Manufacturing** is a core competence for mammalian and microbial products from the clinic to commercialization. Our manufacturing success rate exceeds 95%

**Program Management** is our highly efficient, centralized, and responsive team that coordinates all critical chemistry, manufacturing and controls (CMC) activities for each client program around raw materials management, QC testing, ICH stability studies, and regulatory support.

**Quality** is the bedrock our business is built upon. Our regulatory compliance group strives to be among the best in the industry. All of our client's products are manufactured to the highest standards.

**People are what make us successful.** We employ the best and brightest and commit to their success.





### **Product Types**

Monoclonal Antibodies, Recombinant Proteins, Enzymes, Transgenics, Fragment Antibodies, Fusion Proteins, Scaffold Molecules, Vaccines, and PEGylated Proteins

### **Expression Systems**

Keystone™ Expression System (microbial)  
Freedom® CHO-S® (mammalian)  
Horizon™ CHO-GS®/- (mammalian)

### **Cell Line Development**

Transfection, Clone Screening, & Selection

### **Microbial Strain Selection**

Bacterial and Yeast Cell Lines  
Strain Screening & Selection

### **Upstream Process Development**

Media Screening and Optimization  
Batch/Fed Batch Development  
Platform Processes Available

### **Downstream Process Development**

Harvest/Clarification  
Resin Screening and Selection  
Development of Orthogonal Processes  
Viral Clearance  
Development of Refold for Inclusion Bodies  
Development and Scale-Up of Pegylation Technologies

### **pDNA & Viral Vectors**

R&D Grade  
Critical Reagent Grade  
CGMP Grade

### **CGMP Cell Banking**

Microbial & Mammalian

### **CGMP Manufacturing – Clinical and Commercial**

### **Mammalian Production**

500L Mammalian Bioreactor Suite  
250L, 1000L, & 2000L SUBs

### **Flex CGMP Suites**

### **Microbial Production**

10L Microbial Fermentation Suite  
200L Microbial Fermentation Suite  
1000L Microbial Fermentation Suite  
30L & 300L SUFs  
2 x 5000L Protein Refolding

### **Process Characterization Studies**

Process Characterization Master Plan Risk Assessment Scaled-down Model Development & Qualification Design-of-Experiments (DoE)

### **Process Validation Studies**

Validation Master Plan  
Process Validation Batches  
Resin Reuse Studies

### **Value Added Services**

ICH Stability Studies Regulatory  
CMC Support  
Project Management





800 Research Parkway, Suite 200  
Oklahoma City, OK 73104  
405.319.8310  
**[www.cytovance.com](http://www.cytovance.com)**